

# Drill Collets • Drill Stops

## Drill Collets

Drill Collets effectively convert a Straight Shank tool of any kind (typically drills and reamers) into a Threaded Shank tool. Most commonly used to adapt drills, they can be used with broken drills, reamers, or other straight shank cutting tools such as counterbores and countersinks. Simply choose a collet with the appropriate size to fit the straight shank tool to be adapted. Great for emergencies, and getting into tight places.

### Drill Collet Stock Sizes

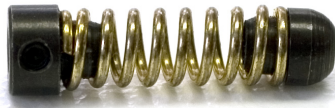
DRILL DIA	SIZE	P/N	DRILL DIA	SIZE	P/N
0.257	F	OMDCF	0.161	#20	OMDC20
0.250	1/4"	OMDC1/4	0.159	#21	OMDC21
0.218	7/32"	OMDC7/32	0.152	#24	OMDC24
0.194	#10	OMDC10	0.144	#27	OMDC27
0.191	#11	OMDC11	0.129	#30	OMDC30
0.188	3/16"	OMDC3/16	0.125	1/8"	OMDC1/8
0.185	#13	OMDC13	0.098	#40	OMDC40
0.182	#14	OMDC14	0.094	3/32"	OMDC3/32
0.177	#16	OMDC16			



OMDC7/32

## Drill Stops

These drill stops have a coiled spring to cushion drill break-through, while the rounded smooth face eliminates marking and prevents the drill chuck from marring the surface. Other sizes are available upon request.



OMDS10



OMDS40

### Available Drill Stops

PART NUMBER	DRILL SIZE	COLOR
OMDS10	10	Brass
OMDSE10*	10	Brass
OMDS20	20	Zinc/Black
OMDSE20*	20	Zinc
OMDS21	21	Black
OMDS30	30	Copper
OMDS40	40	Zinc
OMDSF	F	Black
OMDS 1/4	1/4	Copper
OMDS 5/16	5/16	Zinc



OMDS21

## Chip Chasers

Our chip chasers are made in the US of stainless steel and are available in long and short versions.



OM512



OM511