

Threaded Shank Drills (High Speed Steel)

High Speed Steel

SIZE	DECIMAL	Part Numbers		
		STUB	SHORT	LONG
1/64"	0.0156	0164HSST	0164HSSH	0164HSLO
1/32"	0.0312	0264HSST	0264HSSH	0264HSLO
#60	0.0400	#60HSST	#60HSSH	#60HSLO
#59	0.0410	#59HSST	#59HSSH	#59HSLO
#58	0.0420	#58HSST	#58HSSH	#58HSLO
#57	0.0430	#57HSST	#57HSSH	#57HSLO
#56	0.0465	#56HSST	#56HSSH	#56HSLO
3/64"	0.0469	0364HSST	0364HSSH	0364HSLO
#55	0.0520	#55HSST	#55HSSH	#55HSLO
#54	0.0550	#54HSST	#54HSSH	#54HSLO
#53	0.0590	#53HSST	#53HSSH	#53HSLO
1/16"	0.0625	0464HSST	0464HSSH	0464HSLO
#52	0.0635	#52HSST	#52HSSH	#52HSLO
#51	0.0670	#51HSST	#51HSSH	#51HSLO
#50	0.0700	#50HSST	#50HSSH	#50HSLO
#49	0.0730	#49HSST	#49HSSH	#49HSLO
#48	0.0760	#48HSST	#48HSSH	#48HSLO
5/64"	0.0781	0564HSST	0564HSSH	0564HSLO
#47	0.0785	#47HSST	#47HSSH	#47HSLO
#46	0.0810	#46HSST	#46HSSH	#46HSLO
#45	0.0820	#45HSST	#45HSSH	#45HSLO
#44	0.0860	#44HSST	#44HSSH	#44HSLO
#43	0.0890	#43HSST	#43HSSH	#43HSLO
#42	0.0935	#42HSST	#42HSSH	#42HSLO
3/32"	0.0938	0664HSST	0664HSSH	0664HSLO
#41	0.0960	#41HSST	#41HSSH	#41HSLO
#40	0.0980	#40HSST	#40HSSH	#40HSLO
#39	0.0995	#39HSST	#39HSSH	#39HSLO
#38	0.1015	#38HSST	#38HSSH	#38HSLO
#37	0.1040	#37HSST	#37HSSH	#37HSLO
#36	0.1064	#36HSST	#36HSSH	#36HSLO
7/64"	0.1094	0764HSST	0764HSSH	0764HSLO
#35	0.1100	#35HSST	#35HSSH	#35HSLO
#34	0.1110	#34HSST	#34HSSH	#34HSLO
#33	0.1130	#33HSST	#33HSSH	#33HSLO
#32	0.1160	#32HSST	#32HSSH	#32HSLO
#31	0.1200	#31HSST	#31HSSH	#31HSLO
1/8"	0.1250	0864HSST	0864HSSH	0864HSLO
#30	0.1285	#30HSST	#30HSSH	#30HSLO
#29	0.1360	#29HSST	#29HSSH	#29HSLO
#28	0.1405	#28HSST	#28HSSH	#28HSLO
9/64"	0.1406	0964HSST	0964HSSH	0964HSLO
#27	0.1440	#27HSST	#27HSSH	#27HSLO
#26	0.1470	#26HSST	#26HSSH	#26HSLO
#25	0.1495	#25HSST	#25HSSH	#25HSLO
#24	0.1520	#24HSST	#24HSSH	#24HSLO
#23	0.1542	#23HSST	#23HSSH	#23HSLO
5/32"	0.1562	1064HSST	1064HSSH	1064HSLO
#22	0.1570	#22HSST	#22HSSH	#22HSLO
#21	0.1590	#21HSST	#21HSSH	#21HSLO
#20	0.1610	#20HSST	#20HSSH	#20HSLO
#19	0.1660	#19HSST	#19HSSH	#19HSLO
#18	0.1695	#18HSST	#18HSSH	#18HSLO

SIZE	DECIMAL	Part Numbers		
		STUB	SHORT	LONG
11/64"	0.1719	1164HSST	1164HSSH	1164HSLO
#17	0.1730	#17HSST	#17HSSH	#17HSLO
#16	0.1770	#16HSST	#16HSSH	#16HSLO
#15	0.1800	#15HSST	#15HSSH	#15HSLO
#14	0.1820	#14HSST	#14HSSH	#14HSLO
#13	0.1850	#13HSST	#13HSSH	#13HSLO
3/16"	0.1875	1264HSST	1264HSSH	1264HSLO
#12	0.1890	#12HSST	#12HSSH	#12HSLO
#11	0.1910	#11HSST	#11HSSH	#11HSLO
#10	0.1935	#10HSST	#10HSSH	#10HSLO
#9	0.1960	#9HSST	#9HSSH	#9HSLO
#8	0.1990	#8HSST	#8HSSH	#8HSLO
#7	0.2010	#7HSST	#7HSSH	#7HSLO
13/64"	0.2031	1364HSST	1364HSSH	1364HSLO
#6	0.2040	#6HSST	#6HSSH	#6HSLO
#5	0.2055	#5HSST	#5HSSH	#5HSLO
#4	0.2090	#4HSST	#4HSSH	#4HSLO
#3	0.2130	#3HSST	#3HSSH	#3HSLO
7/32"	0.2188	1464HSST	1464HSSH	1464HSLO
#2	0.2210	#2HSST	#2HSSH	#2HSLO
#1	0.2280	#1HSST	#1HSSH	#1HSLO
A	0.2340	AHSST	AHSSH	AHSLO
15/64"	0.2344	1564HSST	1564HSSH	1564HSLO
B	0.2380	BHSST	BHSSH	BHSLO
C	0.2420	CHSST	CHSSH	CHSLO
D	0.2460	DHSST	DHSSH	DHSLO
1/4"	0.2500	1664HSST	1664HSSH	1664HSLO
E	0.2500	EHSST	EHSSH	EHSLO
F	0.2570	FHSST	FHSSH	FHSLO
G	0.2610	GHSST	GHSSH	GHSLO
17/64"	0.2656	1764HSST	1764HSSH	1764HSLO
H	0.2660	HHSST	HHSSH	HHSLO
I	0.2720	IHSST	IHSSH	IHSLO
J	0.2770	JHSST	JHSSH	JHSLO
K	0.2810	KHSST	KHSSH	KHSLO
9/32"	0.2812	1864HSST	1864HSSH	1864HSLO
L	0.2900	LHSST	LHSSH	LHSLO
M	0.2950	MHSST	MHSSH	MHSLO
19/64"	0.2969	1964HSST	1964HSSH	1964HSLO
N	0.3020	NHSST	NHSSH	NHSLO
5/16"	0.3125	2064HSST	2064HSSH	2064HSLO
O	0.3160	OHSST	OHSSH	OHSLO
P	0.3230	PHSST	PHSSH	PHSLO
21/64"	0.3281	2164HSST	2164HSSH	2164HSLO
Q	0.3320	QHSST	QHSSH	QHSLO
R	0.3390	RHSST	RHSSH	RHSLO
11/32"	0.3438	2264HSST	2264HSSH	2264HSLO
S	0.3480	SHSST	SHSSH	SHSLO
T	0.3580	THSST	THSSH	THSLO
23/64"	0.3594	2364HSST	2364HSSH	2364HSLO
U	0.3680	UHSST	UHSSH	UHSLO
3/8"	0.3750	2464HSST	2464HSSH	2464HSLO

Larger sizes available on request