

# Threaded Shank Drills (Cobalt)

## Cobalt

| SIZE  | DECIMAL | Part Numbers |          |          |
|-------|---------|--------------|----------|----------|
|       |         | STUB         | SHORT    | LONG     |
| 1/64" | 0.0156  | 0164COST     | 0164COSH | 0164COLO |
| 1/32" | 0.0312  | 0264COST     | 0264COSH | 0264COLO |
| #60   | 0.0400  | #60COST      | #60COSH  | #60COLO  |
| #59   | 0.0410  | #59COST      | #59COSH  | #59COLO  |
| #58   | 0.0420  | #58COST      | #58COSH  | #58COLO  |
| #57   | 0.0430  | #57COST      | #57COSH  | #57COLO  |
| #56   | 0.0465  | #56COST      | #56COSH  | #56COLO  |
| 3/64" | 0.0469  | 0364COST     | 0364COSH | 0364COLO |
| #55   | 0.0520  | #55COST      | #55COSH  | #55COLO  |
| #54   | 0.0550  | #54COST      | #54COSH  | #54COLO  |
| #53   | 0.0590  | #53COST      | #53COSH  | #53COLO  |
| 1/16" | 0.0625  | 0464COST     | 0464COSH | 0464COLO |
| #52   | 0.0635  | #52COST      | #52COSH  | #52COLO  |
| #51   | 0.0670  | #51COST      | #51COSH  | #51COLO  |
| #50   | 0.0700  | #50COST      | #50COSH  | #50COLO  |
| #49   | 0.0730  | #49COST      | #49COSH  | #49COLO  |
| #48   | 0.0760  | #48COST      | #48COSH  | #48COLO  |
| 5/64" | 0.0781  | 0564COST     | 0564COSH | 0564COLO |
| #47   | 0.0785  | #47COST      | #47COSH  | #47COLO  |
| #46   | 0.0810  | #46COST      | #46COSH  | #46COLO  |
| #45   | 0.0820  | #45COST      | #45COSH  | #45COLO  |
| #44   | 0.0860  | #44COST      | #44COSH  | #44COLO  |
| #43   | 0.0890  | #43COST      | #43COSH  | #43COLO  |
| #42   | 0.0935  | #42COST      | #42COSH  | #42COLO  |
| 3/32" | 0.0938  | 0664COST     | 0664COSH | 0664COLO |
| #41   | 0.0960  | #41COST      | #41COSH  | #41COLO  |
| #40   | 0.0980  | #40COST      | #40COSH  | #40COLO  |
| #39   | 0.0995  | #39COST      | #39COSH  | #39COLO  |
| #38   | 0.1015  | #38COST      | #38COSH  | #38COLO  |
| #37   | 0.1040  | #37COST      | #37COSH  | #37COLO  |
| #36   | 0.1064  | #36COST      | #36COSH  | #36COLO  |
| 7/64" | 0.1094  | 0764COST     | 0764COSH | 0764COLO |
| #35   | 0.1100  | #35COST      | #35COSH  | #35COLO  |
| #34   | 0.1110  | #34COST      | #34COSH  | #34COLO  |
| #33   | 0.1130  | #33COST      | #33COSH  | #33COLO  |
| #32   | 0.1160  | #32COST      | #32COSH  | #32COLO  |
| #31   | 0.1200  | #31COST      | #31COSH  | #31COLO  |
| 1/8"  | 0.1250  | 0864COST     | 0864COSH | 0864COLO |
| #30   | 0.1285  | #30COST      | #30COSH  | #30COLO  |
| #29   | 0.1360  | #29COST      | #29COSH  | #29COLO  |
| #28   | 0.1405  | #28COST      | #28COSH  | #28COLO  |
| 9/64" | 0.1406  | 0964COST     | 0964COSH | 0964COLO |
| #27   | 0.1440  | #27COST      | #27COSH  | #27COLO  |
| #26   | 0.1470  | #26COST      | #26COSH  | #26COLO  |
| #25   | 0.1495  | #25COST      | #25COSH  | #25COLO  |
| #24   | 0.1520  | #24COST      | #24COSH  | #24COLO  |
| #23   | 0.1542  | #23COST      | #23COSH  | #23COLO  |
| 5/32" | 0.1562  | 1064COST     | 1064COSH | 1064COLO |
| #22   | 0.1570  | #22COST      | #22COSH  | #22COLO  |
| #21   | 0.1590  | #21COST      | #21COSH  | #21COLO  |
| #20   | 0.1610  | #20COST      | #20COSH  | #20COLO  |
| #19   | 0.1660  | #19COST      | #19COSH  | #19COLO  |
| #18   | 0.1695  | #18COST      | #18COSH  | #18COLO  |

| SIZE   | DECIMAL | Part Numbers |          |          |
|--------|---------|--------------|----------|----------|
|        |         | STUB         | SHORT    | LONG     |
| 11/64" | 0.1719  | 1164COST     | 1164COSH | 1164COLO |
| #17    | 0.1730  | #17COST      | #17COSH  | #17COLO  |
| #16    | 0.1770  | #16COST      | #16COSH  | #16COLO  |
| #15    | 0.1800  | #15COST      | #15COSH  | #15COLO  |
| #14    | 0.1820  | #14COST      | #14COSH  | #14COLO  |
| #13    | 0.1850  | #13COST      | #13COSH  | #13COLO  |
| 3/16"  | 0.1875  | 1264COST     | 1264COSH | 1264COLO |
| #12    | 0.1890  | #12COST      | #12COSH  | #12COLO  |
| #11    | 0.1910  | #11COST      | #11COSH  | #11COLO  |
| #10    | 0.1935  | #10COST      | #10COSH  | #10COLO  |
| #9     | 0.1960  | #9COST       | #9COSH   | #9COLO   |
| #8     | 0.1990  | #8COST       | #8COSH   | #8COLO   |
| #7     | 0.2010  | #7COST       | #7COSH   | #7COLO   |
| 13/64" | 0.2031  | 1364COST     | 1364COSH | 1364COLO |
| #6     | 0.2040  | #6COST       | #6COSH   | #6COLO   |
| #5     | 0.2055  | #5COST       | #5COSH   | #5COLO   |
| #4     | 0.2090  | #4COST       | #4COSH   | #4COLO   |
| #3     | 0.2130  | #3COST       | #3COSH   | #3COLO   |
| 7/32"  | 0.2188  | 1464COST     | 1464COSH | 1464COLO |
| #2     | 0.2210  | #2COST       | #2COSH   | #2COLO   |
| #1     | 0.2280  | #1COST       | #1COSH   | #1COLO   |
| A      | 0.2340  | ACOST        | ACOSH    | ACOLO    |
| 15/64" | 0.2344  | 1564COST     | 1564COSH | 1564COLO |
| B      | 0.2380  | BCOST        | BCOSH    | BCOLO    |
| C      | 0.2420  | CCOST        | CCOSH    | CCOLO    |
| D      | 0.2460  | DCOST        | DCOSH    | DCOLO    |
| 1/4"   | 0.2500  | 1664COST     | 1664COSH | 1664COLO |
| E      | 0.2500  | ECOST        | ECOSH    | ECOLO    |
| F      | 0.2570  | FCOST        | FCOSH    | FCOLO    |
| G      | 0.2610  | GCOST        | GCOSH    | GCOLO    |
| 17/64" | 0.2656  | 1764COST     | 1764COSH | 1764COLO |
| H      | 0.2660  | HCOST        | HCOSH    | HCOLO    |
| I      | 0.2720  | ICOST        | ICOSH    | ICOLO    |
| J      | 0.2770  | JCOST        | JCOSH    | JCOLO    |
| K      | 0.2810  | KCOST        | KCOSH    | KCOLO    |
| 9/32"  | 0.2812  | 1864COST     | 1864COSH | 1864COLO |
| L      | 0.2900  | LCOST        | LCOSH    | LCOLO    |
| M      | 0.2950  | MCOST        | MCOSH    | MCOLO    |
| 19/64" | 0.2969  | 1964COST     | 1964COSH | 1964COLO |
| N      | 0.3020  | NCOST        | NCOSH    | NCOLO    |
| 5/16"  | 0.3125  | 2064COST     | 2064COSH | 2064COLO |
| O      | 0.3160  | OCOST        | OCOSH    | OCOLO    |
| P      | 0.3230  | PCOST        | PCOSH    | PCOLO    |
| 21/64" | 0.3281  | 2164COST     | 2164COSH | 2164COLO |
| Q      | 0.3320  | QCOST        | QCOSH    | QCOLO    |
| R      | 0.3390  | RCOST        | RCOSH    | RCOLO    |
| 11/32" | 0.3438  | 2264COST     | 2264COSH | 2264COLO |
| S      | 0.3480  | SCOST        | SCOSH    | SCOLO    |
| T      | 0.3580  | TCOST        | TCOSH    | TCOLO    |
| 23/64" | 0.3594  | 2364COST     | 2364COSH | 2364COLO |
| U      | 0.3680  | UCOST        | UCOSH    | UCOLO    |
| 3/8"   | 0.3750  | 2464COST     | 2464COSH | 2464COLO |

Larger sizes available on request