

Jobber Drills

		Part Numbers				Part Numbers	
SIZE	DECIMAL	HIGH SPEED STEEL	COBALT	SIZE	DECIMAL	HIGH SPEED STEEL	COBALT
1/64"	0.0156	0164HSJOHD	0164COJO	11/64"	0.1719	1164HSJOHD	1164COJO
1/32"	0.0312	0264HSJOHD	0264COJO	#17	0.1730	#17HSJOHD	#17COJO
#60	0.0400	#60HSJOHD	#60COJO	#16	0.1770	#16HSJOHD	#16COJO
#59	0.0410	#59HSJOHD	#59COJO	#15	0.1800	#15HSJOHD	#15COJO
#58	0.0420	#58HSJOHD	#58COJO	#14	0.1820	#14HSJOHD	#14COJO
#57	0.0430	#57HSJOHD	#57COJO	#13	0.1850	#13HSJOHD	#13COJO
#56	0.0465	#56HSJOHD	#56COJO	3/16"	0.1875	1264HSJOHD	1264COJO
3/64"	0.0469	0364HSJOHD	0364COJO	#12	0.1890	#12HSJOHD	#12COJO
#55	0.0520	#55HSJOHD	#55COJO	#11	0.1910	#11HSJOHD	#11COJO
#54	0.0550	#54HSJOHD	#54COJO	#10	0.1935	#10HSJOHD	#10COJO
#53	0.0590	#53HSJOHD	#53COJO	#9	0.1960	#9HSJOHD	#9COJO
1/16"	0.0625	0464HSJOHD	0464COJO	#8	0.1990	#8HSJOHD	#8COJO
#52	0.0635	#52HSJOHD	#52COJO	#7	0.2010	#7HSJOHD	#7COJO
#51	0.0670	#51HSJOHD	#51COJO	13/64"	0.2031	1364HSJOHD	1364COJO
#50	0.0700	#50HSJOHD	#50COJO	#6	0.2040	#6HSJOHD	#6COJO
#49	0.0730	#49HSJOHD	#49COJO	#5	0.2055	#5HSJOHD	#5COJO
#48	0.0760	#48HSJOHD	#48COJO	#4	0.2090	#4HSJOHD	#4COJO
5/64"	0.0781	0564HSJOHD	0564COJO	#3	0.2130	#3HSJOHD	#3COJO
#47	0.0785	#47HSJOHD	#47COJO	7/32"	0.2188	1464HSJOHD	1464COJO
#46	0.0810	#46HSJOHD	#46COJO	#2	0.2210	#2HSJOHD	#2COJO
#45	0.0820	#45HSJOHD	#45COJO	#1	0.2280	#1HSJOHD	#1COJO
#44	0.0860	#44HSJOHD	#44COJO	A	0.2340	AHSJOHD	ACOJO
#43	0.0890	#43HSJOHD	#43COJO	15/64"	0.2344	1564HSJOHD	1564COJO
#42	0.0935	#42HSJOHD	#42COJO	B	0.2380	BHSJOHD	BCOJO
3/32"	0.0938	0664HSJOHD	0664COJO	C	0.2420	CHSJOHD	CCOJO
#41	0.0960	#41HSJOHD	#41COJO	D	0.2460	DHSJOHD	DCOJO
#40	0.0980	#40HSJOHD	#40COJO	1/4"	0.2500	1664HSJOHD	1664COJO
#39	0.0995	#39HSJOHD	#39COJO	E	0.2500	EHSJOHD	ECOJO
#38	0.1015	#38HSJOHD	#38COJO	F	0.2570	FHSJOHD	FCOJO
#37	0.1040	#37HSJOHD	#37COJO	G	0.2610	GHSJOHD	GCOJO
#36	0.1064	#36HSJOHD	#36COJO	17/64"	0.2656	1764HSJOHD	1764COJO
7/64"	0.1094	0764HSJOHD	0764COJO	H	0.2660	HHSJOHD	HCOJO
#35	0.1100	#35HSJOHD	#35COJO	I	0.2720	IHSJOHD	ICOJO
#34	0.1110	#34HSJOHD	#34COJO	J	0.2770	JHSJOHD	JCOJO
#33	0.1130	#33HSJOHD	#33COJO	K	0.2810	KHSJOHD	KCOJO
#32	0.1160	#32HSJOHD	#32COJO	9/32"	0.2812	1864HSJOHD	1864COJO
#31	0.1200	#31HSJOHD	#31COJO	L	0.2900	LHSJOHD	LCOJO
1/8"	0.1250	0864HSJOHD	0864COJO	M	0.2950	MHSJOHD	MCOJO
#30	0.1285	#30HSJOHD	#30COJO	19/64"	0.2969	1964HSJOHD	1964COJO
#29	0.1360	#29HSJOHD	#29COJO	N	0.3020	NHSJOHD	NCOJO
#28	0.1405	#28HSJOHD	#28COJO	5/16"	0.3125	2064HSJOHD	2064COJO
9/64"	0.1406	0964HSJOHD	0964COJO	O	0.3160	OHSJOHD	OCOJO
#27	0.1440	#27HSJOHD	#27COJO	P	0.3230	PHSJOHD	PCOJO
#26	0.1470	#26HSJOHD	#26COJO	21/64"	0.3281	2164HSJOHD	2164COJO
#25	0.1495	#25HSJOHD	#25COJO	Q	0.3320	QHSJOHD	QCOJO
#24	0.1520	#24HSJOHD	#24COJO	R	0.3390	RHSJOHD	RCOJO
#23	0.1542	#23HSJOHD	#23COJO	11/32"	0.3438	2264HSJOHD	2264COJO
5/32"	0.1562	1064HSJOHD	1064COJO	S	0.3480	SHSJOHD	SCOJO
#22	0.1570	#22HSJOHD	#22COJO	T	0.3580	THSJOHD	TCOJO
#21	0.1590	#21HSJOHD	#21COJO	23/64"	0.3594	2364HSJOHD	2364COJO
#20	0.1610	#20HSJOHD	#20COJO	U	0.3680	UHSJOHD	UCOJO
#19	0.1660	#19HSJOHD	#19COJO	3/8"	0.3750	2464HSJOHD	2464COJO
#18	0.1695	#18HSJOHD	#18COJO				

Larger sizes available on request